

**Shelter Better Task Force: Week 4**  
**Sheltered and Unsheltered Homelessness in Boise**

**Preparation:**

- Please take a look at the *Emergency Shelter System and Size Review* (attached).
- Please take a look at *Reasons for Avoiding Shelter* (attached).
  - This information was collected locally and entered into HMIS (Homeless Management Information System) by the Our Path Home Outreach team.

**Objectives:** Data-dump: Understand target number of beds and target populations for beds. Differences between shelter, affordable housing, supportive housing. Understand shifts in needs over time and how to right-size emergency shelter. Big picture view of our shelter system's capacity as a whole, and why some people experiencing homelessness don't seek shelter: possession, parking, pets, and partners.

**Agenda:**

- Signing of the Partnership Statement of Commitment
- Responding to Unsheltered Homelessness Presentation by OPH Outreach team and the Boise Police Department
- Shelter Needs Analysis by the Corporation for Supportive Housing

**For Week 5:** We will be hearing from Interfaith Sanctuary on their current operations and plan for the future facility. This presentation will cover the proposal for the emergency shelter and should be responsive to the highlighted concepts from weeks 3 and 4.